

TEST REPORT	PRODUCT:	654M ❶
FCA PF-10770 – Change A, 2015-02-05	TEST SUBSTRATE:	ABS & 20%TFPP
DOCUMENT TITLE: Adhesion Performance Requirements for Adhesive Backed Foam	REPORT DATE:	06/26/23

PARAGRAPH	REQUIREMENT	RESULTS	
	<u>N/cm</u>	<u>ABS</u>	<u>20%TFPP</u>
2.0 ENVIRONMENTAL REQUIREMENTS			
TABLE 1: STAINING AND HEAT RESISTANCE			
STAINING, 250H FADEOMETER	NO MIGRATORY STAINING	Not Tested ❷	Not Tested ❷
HEAT RESISTANCE, 8H 93°C	NO BOND MOVEMENT OR LOSS OF BOND	No Bond Movement or Loss of Bond	No Bond Movement or Loss of Bond
3.0 PHYSICAL, ELECTRICAL, AND MECHANICAL REQUIREMENTS			
TABLE 2: FLEXIBLE COMPOSITES			
180° PEEL ADHESION, N/cm Width [LP-463TB-3-01]			
INITIAL, AFTER 2 HOURS AT ROOM TEMPERATURE	0.9 N/cm	9.1 N/cm	6.1 N/cm
AFTER AGING, 168 HOURS AT 79°C, AND AT ROOM TEMPERATURE	3.3 N/cm	12.4 N/cm	6.4 N/cm
AFTER AGING, 8 HOURS AT 93°C, AND AT ROOM TEMPERATURE	3.3 N/cm	13.1 N/cm	7.9 N/cm
AFTER TOTAL IMMERSION IN WATER FOR 24 HOURS AND AT ROOM TEMPERATURE	3.3 N/cm	10.5 N/cm	7.1 N/cm
ENVIRONMENTAL CYCLE – AFTER 5 CYCLES AND AT ROOM TEMP. ❸ ♦	3.3 N/cm	14.7 N/cm	7.2 N/cm

❶ Adchem product backed exposed-side with 1 mil PET film.

❷ Requires substrate of design intent

❸ EXCEPTION: 1 cycle = 24h 79°C, 24h humidity per ASTM 1735, 24h -29°C EXCEPTION is specifically to Humidity portion of cycle where samples were conditioned at 38°C and 95% RH standard Humidity.

♦ Results for this test are Non-Accredited Data due to Exception as stated

APPROVED: Original Test Date: 10/7/20
Berry Global Technical Service Department

Conditioning and Testing per FCA PF-10770 – Change A [2015-02-05] except as noted